

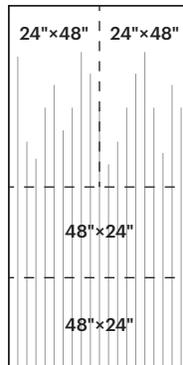
## Design and Cutting Examples

The provided diagrams are meant to be used for communicating the details of any custom fade or gradient designs on 3form products. Refer to the cutting and pattern examples as you fill out the appropriate diagram.

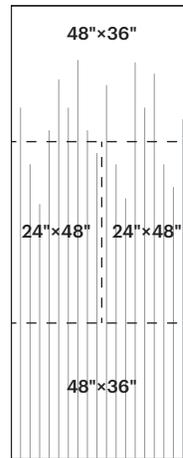
### Cutting Examples

Due to the fade pattern in your panel, changing the location of where the panel is cut may change the overall appearance of the cut piece. Please see the difference between cut pieces shown in the following examples.

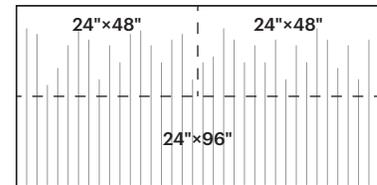
**Example 1**



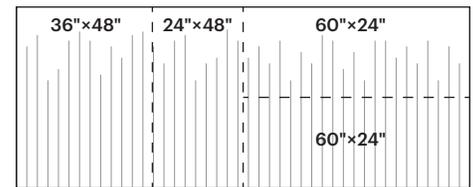
**Example 2**



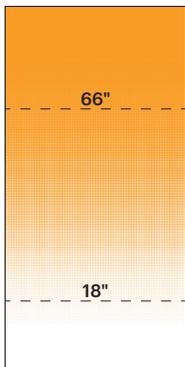
**Example 3**



**Example 4**



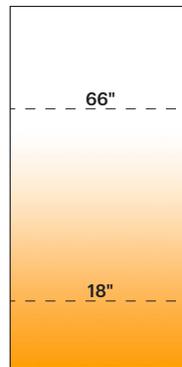
### Digital Printing or Halftone Gradients



**Pattern Description:**  
Pattern Direction parallel to the N/A side;  
Fades along the 96" side

Fade/Gradient Terminates 66" from the bottom of the panel

Fade/Gradient Begins 18" from the bottom of the panel



**Pattern Description:**  
Pattern Direction parallel to the N/A side;  
Fades along the 96" side

Fade/Gradient Terminates 66" from the bottom of the panel

Fade/Gradient Begins 18" from the bottom of the panel

### Interlayer and Pattern Fades



**Pattern Description:**  
Pattern Direction parallel to the 48" side;  
Fades along the 96" side



**Pattern Description:**  
Pattern Direction parallel to the 96" side;  
Fades along the 96" side

## 1 Design

Using the appropriate diagram below, please specify the design of the custom fade/gradient sheet as well as the Pattern Description. Organic interlayers are laid up by hand to create a natural look. As such, there will be some variability between sheets and within the sheet. Each sheet will have its own characteristics.

## 2 Cutting Details

Unless this is being shipped as a full sheet, use the appropriate diagram to indicate where the cut pieces should be located within the design.

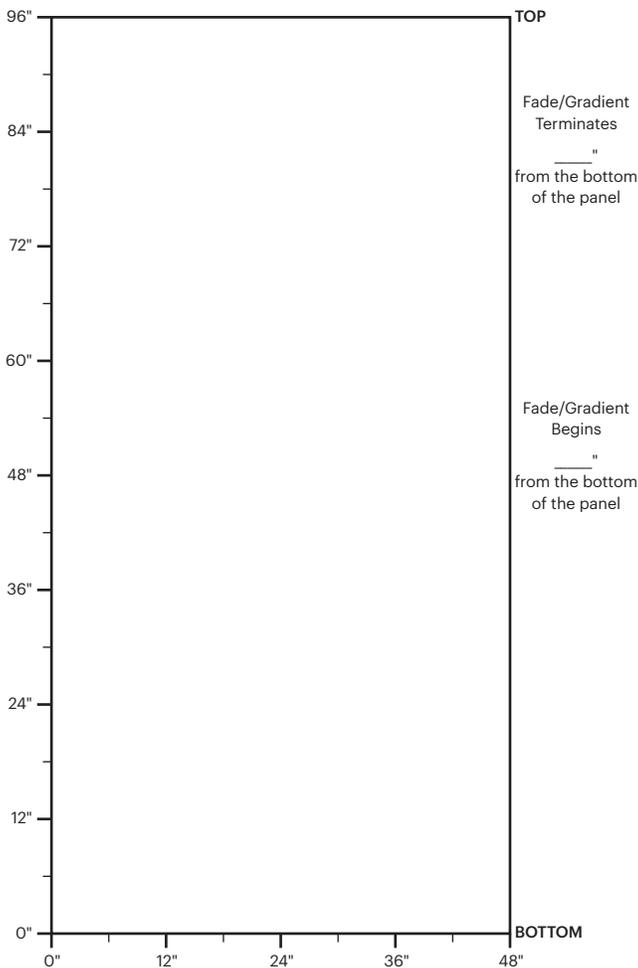
This drawing will be used to manufacture the sheet(s) on the order. Custom Fades and Gradients can run either direction. Please note the start and stop points of the fade or gradient design. Anything beyond these points will be solid color or clear, depending on the gradient.

Pattern Description: ('Pattern' refers to the interlayer or design;  
'Fade' refers to the direction of the gradient)

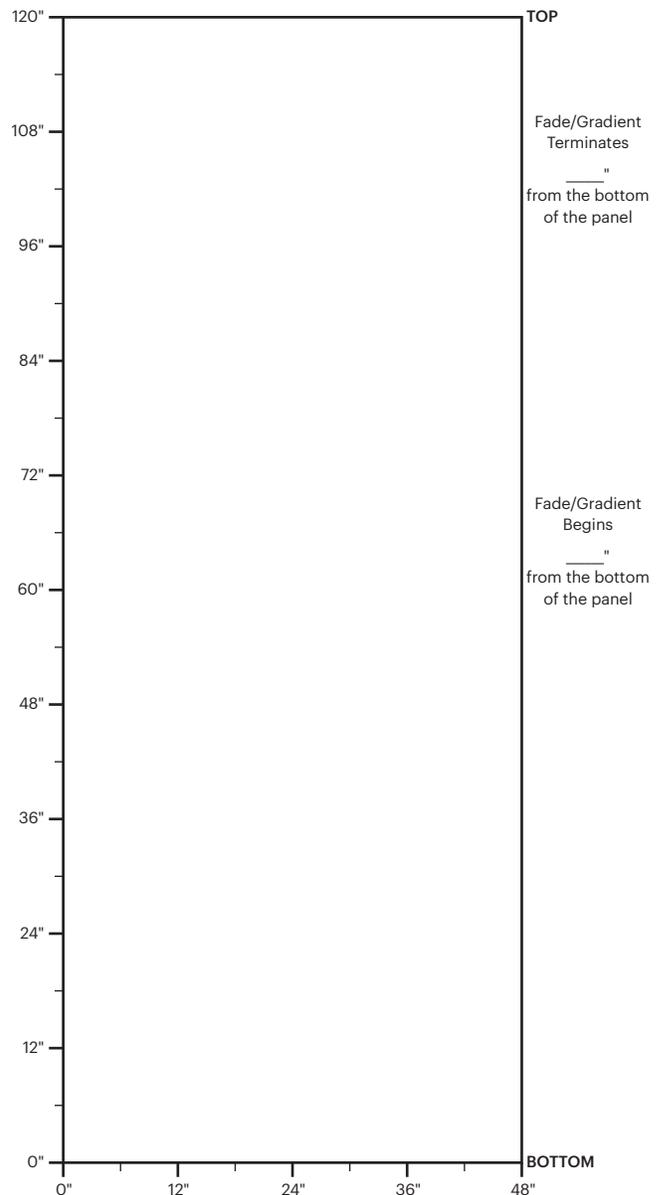
Pattern Direction parallel to the \_\_\_\_" side;

Fades along the \_\_\_\_" side

### 4x8



### 4x10



No Cutting Needed—Full Sheet Only

WQ# \_\_\_\_\_

Approved By \_\_\_\_\_

Date \_\_\_\_\_

## 1 Design

Using the appropriate diagram below, please specify the design of the custom fade/gradient sheet as well as the Pattern Description. Organic interlayers are laid up by hand to create a natural look. As such, there will be some variability between sheets and within the sheet. Each sheet will have its own characteristics.

## 2 Cutting Details

Unless this is being shipped as a full sheet, use the appropriate diagram to indicate where the cut pieces should be located within the design.

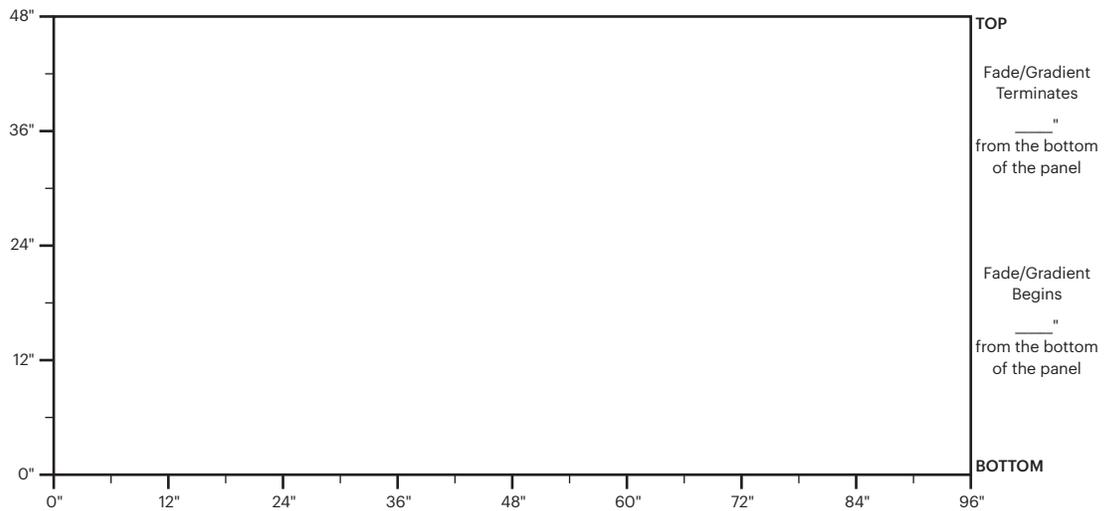
This drawing will be used to manufacture the sheet(s) on the order. Custom Fades and Gradients can run either direction. Please note the start and stop points of the fade or gradient design. Anything beyond these points will be solid color or clear, depending on the gradient.

Pattern Description: ('Pattern' refers to the interlayer or design;  
'Fade' refers to the direction of the gradient)

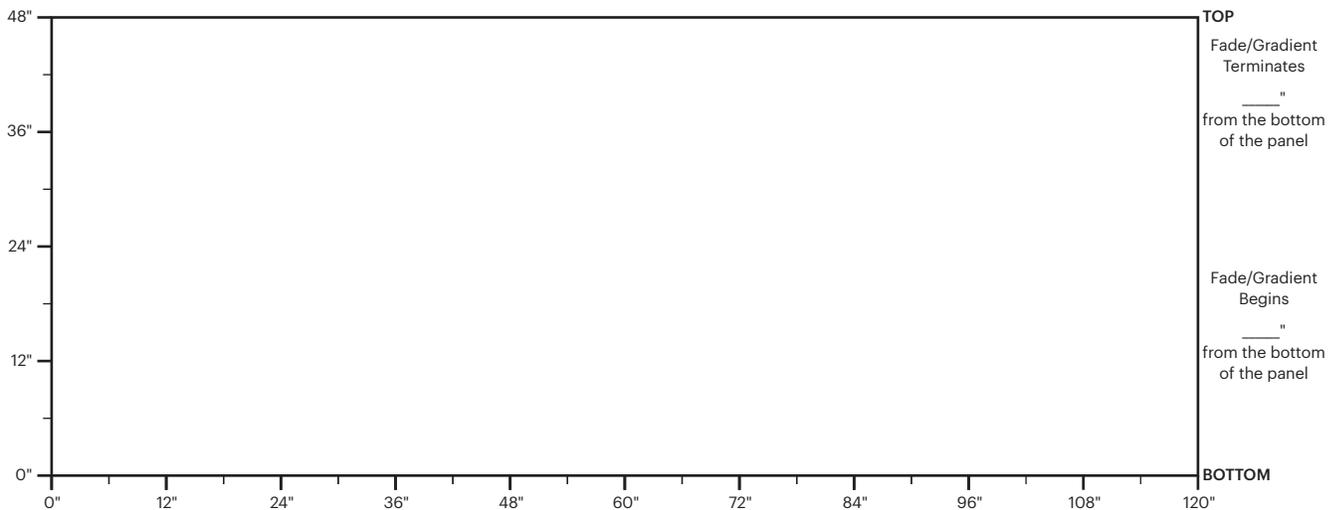
Pattern Direction parallel to the \_\_\_\_" side;

Fades along the \_\_\_\_" side

8×4



10×4



No Cutting Needed—Full Sheet Only

WQ# \_\_\_\_\_

Approved By \_\_\_\_\_

Date \_\_\_\_\_