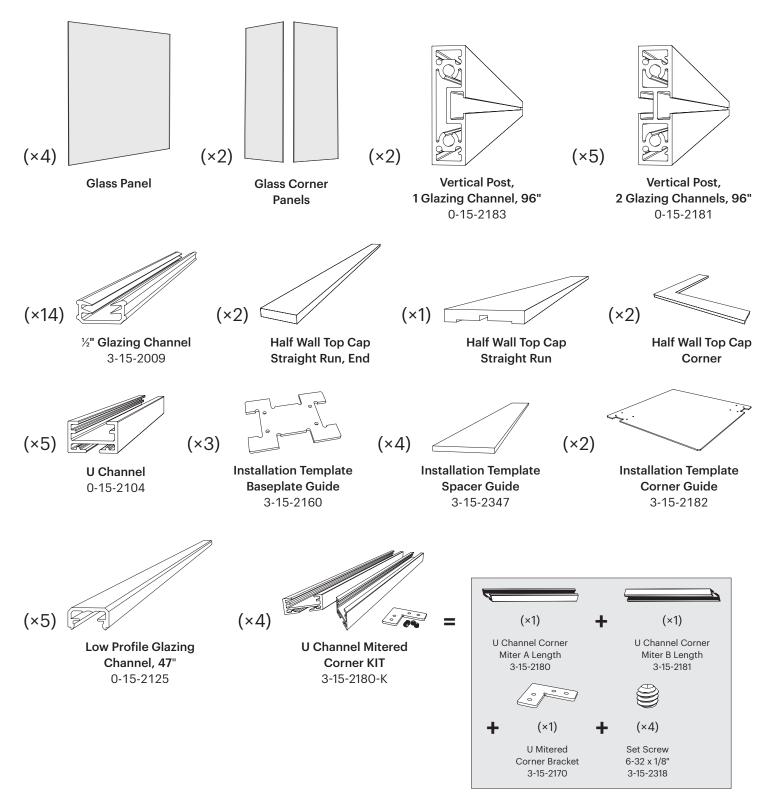
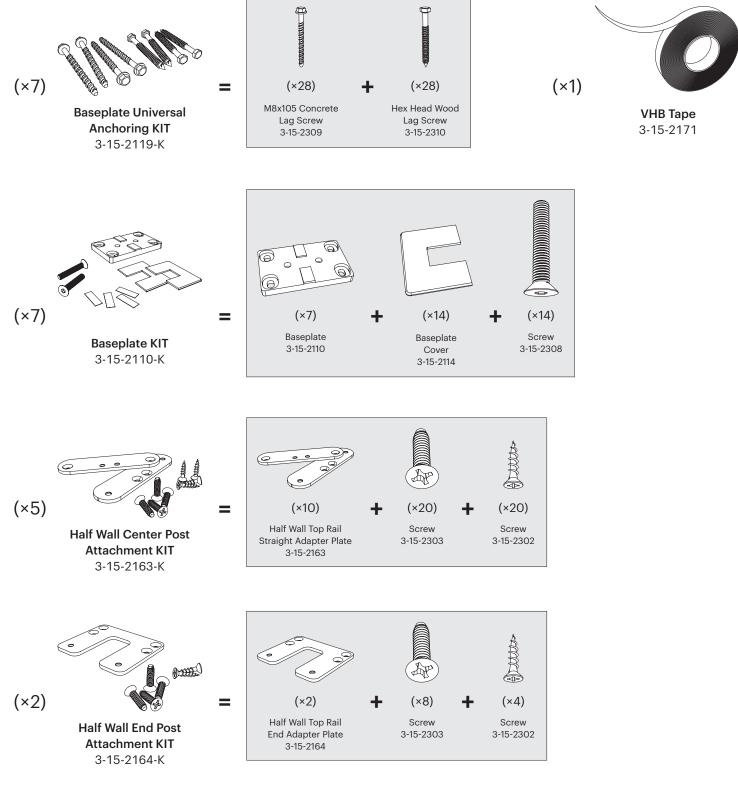




Contents Overview



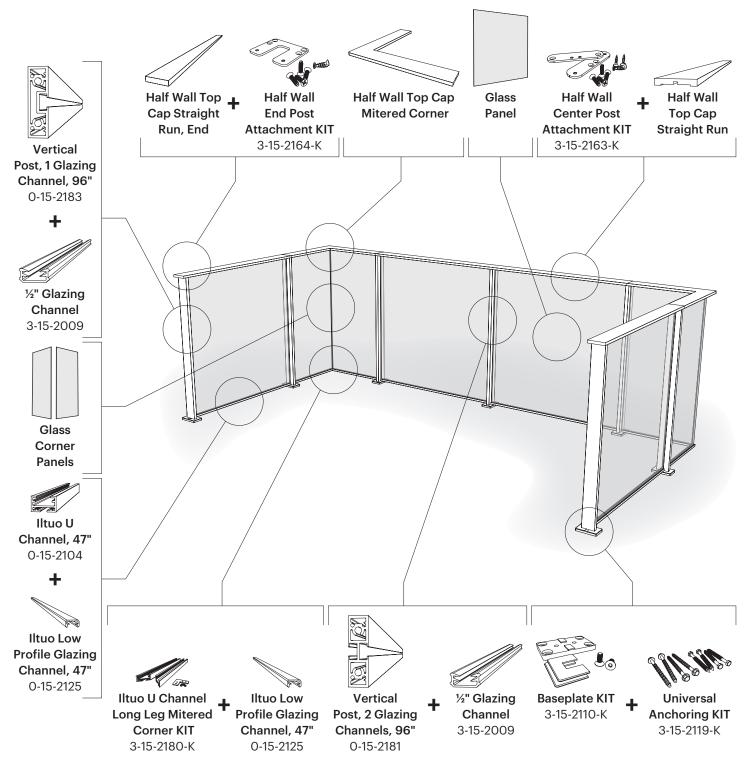
Contents Overview





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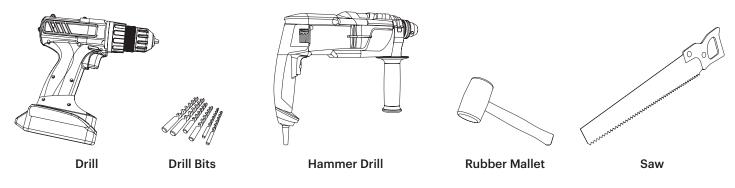
Overview





Installation

Required Tools



Drill Pilot Holes (×24)

- a **Baseplate templates** Installation Template (3-15-2160) will be provided. **Baseplate Guide** The baseplate template 3-15-2160 has hole locations for drilling. Spacers will Installation Template also be provided, Spacer Guide unique to this 3-15-2347 configuration; cut to Installation Template size based off post **Corner Guide** dimensions in the 3-15-2182 quoting phase.
 - Following the Iltuo Installation Template, drill pilot holes. Use appropriate pilot hole diameter and depth for the type of substrate you are fastening to.

*3form stocks the drill bits required for the concrete and wood pilot holes. If you wish to purchase a drill bit, please contact your 3form sales representative.

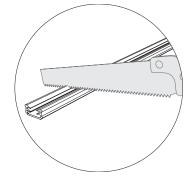
Substrate	Ø	Drill Bit	Depth	Anchors
Concrete	8mm	3-15-2350	min 4.3"	3-15-2309
Wood	3⁄16"	3-15-2335	min 3.5"	3-15-2310



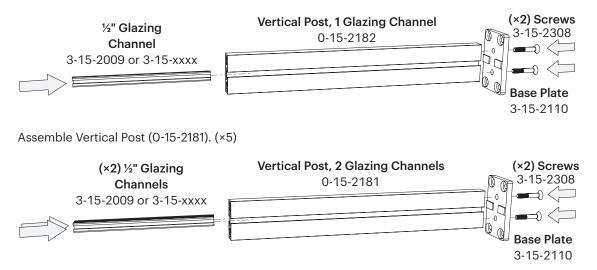
b

Installation

- **2** Assemble Vertical Posts (×7)
 - **a** Cut Glazing Channel (3-15-2009) to 3' 111/₄" lengths. (×12)



b Assemble Vertical Posts (0-15-2182). (×2)



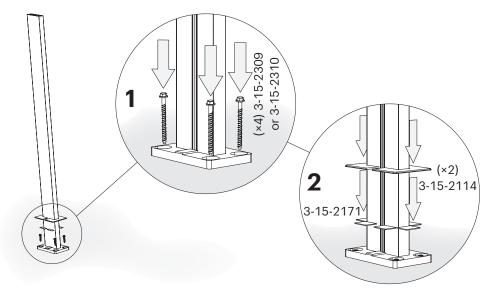


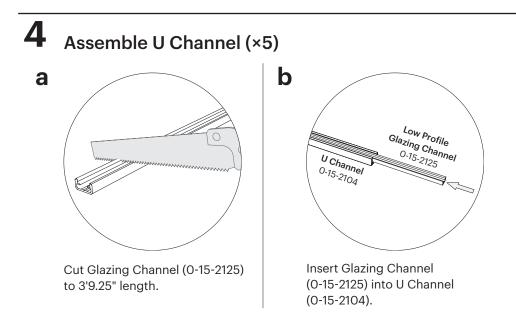
Installation



Secure First Vertical Post to Floor

Use hammer drill to secure post.





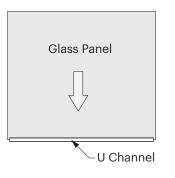


Installation

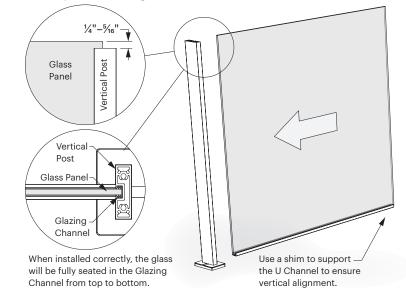
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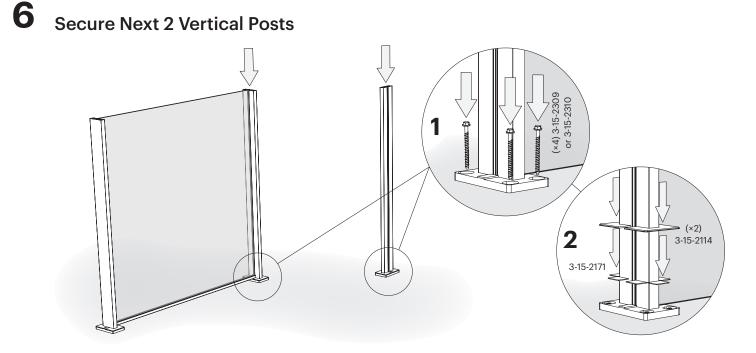
Install First Glass Panel

a With 2 people, orient the Glass Panel and lift it so that it is centered and fully seated in the U Channel. When fully seated, it should be difficult to remove the Glazing Channel and U Channel from the Glass Panel.



b Insert long edge of the Glass Panel into the Glazing Channel in the anchored Vertical Post. Use a block and mallet to ensure the exposed edge is vertically leveled. Rest the U Channel on the Base Plate. Use best practices for glass installation.

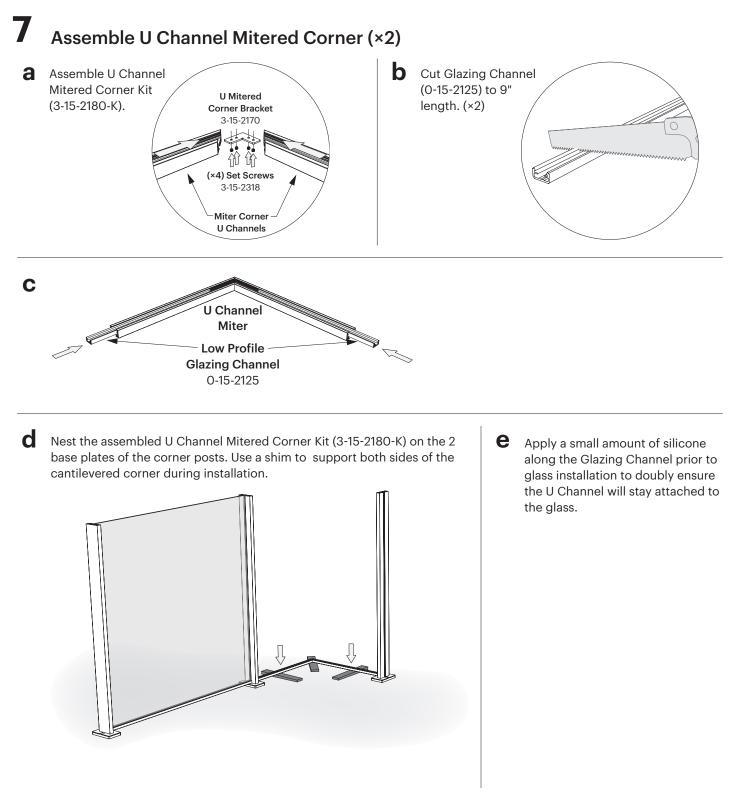






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Installation





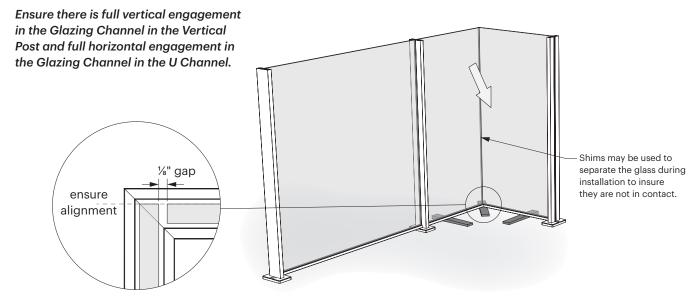
Installation

8 Install First Glass Corner

a The corner panels measure 23" and 23.5" wide. Install the narrow panel (23") first.

Ensure there is full vertical engagement in the Glazing Channel in the Vertical Post and full horizontal engagement in the Glazing Channel in the U Channel. Use a block and mallet according to glass installation best practices to ensure the exposed edge is vertically leveled. The exposed edge of the glass should be clear of the inside edge of the adjacent'U Channel.

b Install the long panel (23.5").



C Silicone the open seam and then remove the shims.



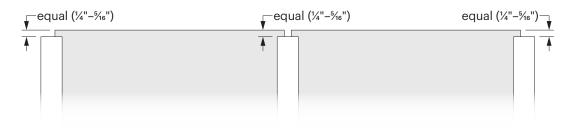
Installation



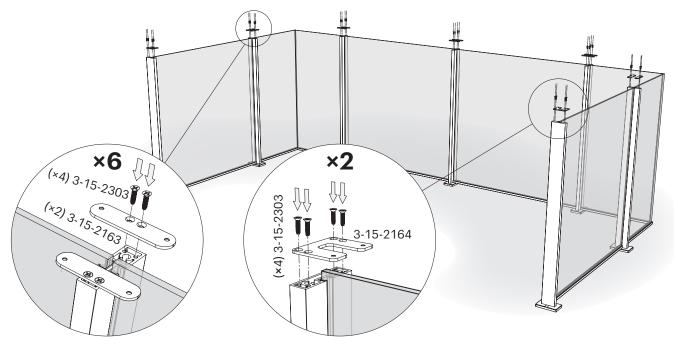
Install Remaining Posts and Panels

Follow Steps 4-8 to install remaining Glass Panels and Vertical Posts.

Ensure that additional Vertical Posts are level and square so that the glass consistently extends above the posts $\frac{1}{4''}-\frac{5}{16''}$. This is critical for the Top Rail engagement.



10 Install Adapter Plates on Posts





Installation

