# Joinery™

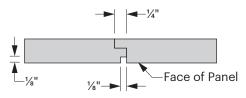
### Chroma

#### Loose Seams (not glued)

Primarily used when panels are backlit.

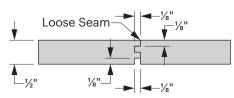
3form recommends using 3form Align hardware with loose seams.

Half Lap Quirk – great accessibility for multiple panel installations.



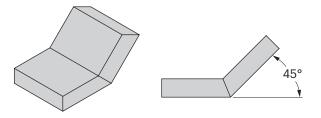
Only use in backlit applications.

**Tongue and Groove Quirk** – best aesthetic loose seam however accessibility is limited on larger installations.

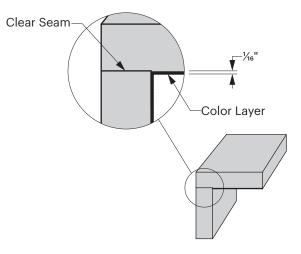


This can be used for backlit and non-backlit applications.

Miter Seams – use as a last resort and only on angles other than 90 degrees. (Air bubbles may be visible)



**Light Seam** – replaces miters and provides a monolithic corner condition.

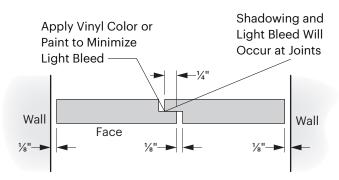


### **Additional Seams**

Structural Seam - for large features beyond our sheet sizes.

**Field Seam Prep** – improves quality of field seaming. See 3form field seam document for more information. (3form field seaming kit is recommended)

**Interior Expansion Joint** – used when 3form material is bound between two fixed surfaces or when total width or length exceeds 10'.





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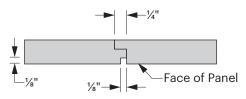
## Varia

### Loose Seams (not glued)

#### Primarily used when panels are backlit.

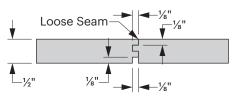
3form recommends using 3form Align hardware with loose seams.

Half Lap Quirk – great accessibility for multiple panel installations.

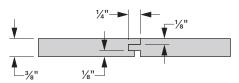


Only use in backlit applications.

**Tongue and Groove Quirk** – best aesthetic loose seam however accessibility is limited on larger installations.

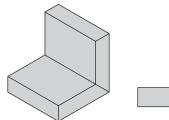


This can be used for backlit and non-backlit applications.



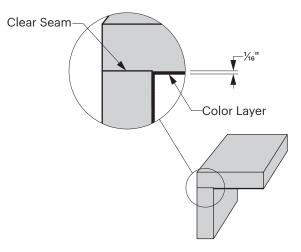
Only use in backlit applications.

**Miter UV Glue Seam** – very strong seam for most corner conditions. For use with %" gauge or thicker. Only use with 1/4" gauge with smaller pieces.



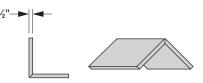
hicker. Only use with

**Light Seam** – where radius panels meet a flat panel condition at a 90 degree angle.



### **Additional Seams**

**Line Bend** – scoring the material then heating it so it bends to a 90 degree angle. This will result in a radius corner condition.



**Tongue and Groove Seam** – not recommended as a glued seam. It will show air in the seam.

**Interior Expansion Joint** – used when 3form material is bound between two fixed surfaces or when total width or length exceeds 10'.

